

### **Rhenocoll - Standard 2**

Unfilled workshop glue for interior use

**Art. No.: A 1112**

#### **Application areas:**

Rhenocoll-Standard 2 is a cold wood glue according to DIN EN 204/D2, suitable for all application areas, such as sealing and various types of glueing (joints, studs, teeth, pins, assembly, blocks, grooves, springs) and for the glueing of all plastic boards, PCV bandings and table tops.

For professional use.

#### **Advantages of Rhenocoll - Standard 2:**

High spreading rate and density with very thin spreading; easy on tools; unsusceptible to water.

#### **Recommended processing conditions:**

Application amount : ca. 120 - 150 g/m<sup>2</sup>, depending on type of wood  
Processing : cold and hot glueing for manual and machine application  
Processing temperature : 15 - 20 °C recommended  
Wood moisture : 10 - 12 %  
Bonding pressure : 2 - 5 kp/cm<sup>2</sup>  
Open time : 10 - 20 min. (depending on room temperature)

#### **Bonding times: (guideline)**

Time in minutes	Cold glueing ca. 20 °C	Hot glueing 40 °C	60 °C	70 °C	80 °C
Joint glueing	12 - 15	-	10	8	6
Veneering	15 - 20	-	9	7	5
Surface glueing (laminated plastic boards)	20 - 25	12 - 15	-	-	8-10

#### **Further processing:**

Cold glueing : after 25 - 30 min.  
Hot glueing : after cooling down

#### **Storage:**

12 months; protect from frost; do not bring into contact with iron.

#### **Frost resistance:**

A one-time freezing of up to -30°C is possible. After de-frosting, product is generally ready to use after stirring well.

#### **Hazard class:**

none

### Labeling:

Not subjected to labeling according to the working material regulation on hazardous working materials.

### Supply form:

6 kg pail  
12 kg pail  
32 kg hobbock

### Service:

Our service team for application technology is available to you at any time without obligation.

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