

Rhenocoll - Dübelleim M 0

Highly viscous

Art. No.: A 1140

Application areas:

Rhenocoll-Dübelleim M 0 is a high-quality PVAc glue which was developed for the processing in dowel machines.

Advantages:

Rhenocoll Dübelleim M 0 is ready-to-use, Its swelling adds additional hold and stabilizes.

Recommended processing conditions:

Processing	: high-pressure dowel machine
Processing temperature	: 15 - 20 °C
Color	: transparent, almost colorless when dry
Wood moisture	: 10 - 12 %
Viscosity	: 9000-21000mPas (Brookfield, S6, 20 RPM at 20°C)
Illuminant	: 5°C
PH-Value	: ca. 7

Processing hints:

The dowel machine needs to be adjusted according to the manufacture instructions. The most accurate adjustment can only be determined by testing. In general the pressure on the container is 3 bar and the conversion is 1:30 to 1:40. The viscosity depends on the temperature and may change if the temperature rises. In that case, the pressure on the pump has to be readjusted. Before taking a break, we recommend cleaning the nozzles using a wet cloth to avoid an interruption of the spray stream due to glue remains.

Storage:

12 months; protect from frost; do not bring into contact with iron.

Labeling:

Not subjected to labeling according to the working material regulation on hazardous working materials.

Supply form:

- 5 ltr. Plastic pail
- 10 ltr. Plastic pail
- 30 ltr. Plastic hobbock
- 150 ltr. Plastic barrel

Service:

Our service team for application technology is available to you at any time without obligation.

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The information given within is without obligation and is based on practical experience as well as on experiments which we have carried out and are not attribute guaranties in the sense of the newest BGH legal requirements. We recommend that in any case users carry out their own tests since we have no influence over the large diversity of materials and their processing. No liability for the manufacturer can be derived from the contents of this data sheet. Statements going beyond or deviating from the contents of this data sheet require the written confirmation of the company headquarters. Our General Terms & Conditions apply in any case.

With the release of this Technical Data Sheet all previous versions become obsolete.